Amendments to the Claims:

1. **(Currently amended)** A module cam assembly to be mounted between upper and lower die holders of a press machine, the module cam assembly comprising:

a cam unit comprising a cam driver, a cam slider to be driven by the cam driver, the cam slider having a vertical side with a punch retainer ~~on its vertical side~~ thereon, and a cam base holding the cam slider; and

a ~~fallen~~ monolithic L-shaped module base bearing the cam unit, and being adapted to be laid on and fastened to the lower die holder, the ~~fallen~~ monolithic L-shaped module base having an upright leg with a button die ~~on its vertical leg~~ thereon in confronting relation with the punch retainer of the cam slider.

2. **(Currently amended)** A method of adjustably fixing a punch and a button die to a press machine in exact ~~alignment~~ alignment, comprising ~~steps of~~:

preparing a module cam assembly according to claim 1;

fastening the punch to the punch retainer of the cam slider and the button die of the upright leg of the ~~fallen~~ monolithic L-shaped module base to be aligned with each other in confronting relation; and

putting and fastening the module cam assembly having the punch and the button die thus fixed in position on the lower die holder of the press machine.

3. **(Currently amended)** A method according to claim 2, ~~wherein it~~ further ~~comprises a step of~~ comprising moving the cam unit back and forth on ~~the~~ a horizontal leg of the ~~fallen~~ monolithic L-shaped module base, thereby adjusting the distance between the punch of the cam slider and the button die of the upright leg of the ~~fallen~~ monolithic L-shaped module base in respect of the length of the punch.